



**Journey Towards
Digitalization
Industrie 4.0 Seminar for
SMEs
15 June 2017**

Agenda



Overview of Siemens Digitalization

Digitalization In Discrete Manufacturing

Digitalization in Process Industries

Services

Digitalization Across Siemens Malaysia (By Divisions)

Digital Factory, Process Industries & Drives (DF PD)

- Digitalization in DF PD = TIA portal to reduce engineering cost, Digital Twin simulation, PLM software & automation that reduce time-to-market.
- **Reference project = SIMATIC S7 & control product for Chemicals Solutions for Faeth ASIA**

Mobility (MO)

- Digitalization in MO = Time-optimized service through technical intelligence and smart traffic control systems, efficient infrastructure and fleet management.
- **Reference project = Centralized traffic control for ERL**

Power and Gas (PG)

- Digitalization in PG = Addictive manufacturing, rapid prototyping, integrated design system for gas turbines, 3D simulation & monitoring
- **Reference project: Most commercially powerful SGT5-8000 H-class gas turbines for Pengerang CC Power Plant**



Energy Management (EM)

- Digitalization in EM = Agility and flexibility through intelligent technologies like smart grid network and decentralization that herald the future of energy systems / unleash power of utilities
- **Reference project = eMeter MDMS Phase 1 for TNB AMI Rollout**

Building Technologies (BT)

- Digitalization in BT = Use of intelligent technology and individualized services to create the experience of a smart building. Goals: Sustainability, efficiency and reduced cost
- **Reference project = KLCC Fire Migration System**

Power Generation Services (PS)

- Digitalization in PS = Predictive and preventive maintenance with access to real-time data, increased operational flexibility, remote ability to supporting outages, improved productivity in turbines
- **Reference project = TNB Prai CC Power Plant (2 most powerful gas turbines in SEA region, the H-class)**



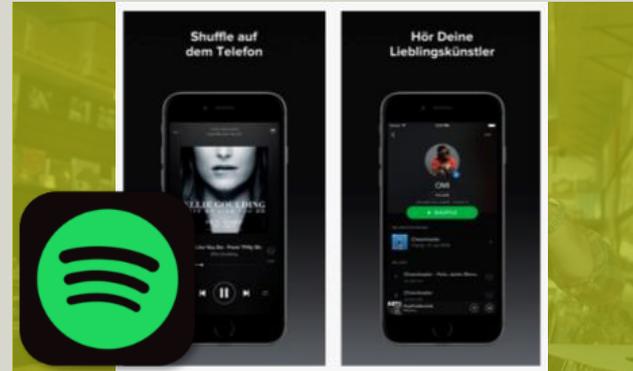
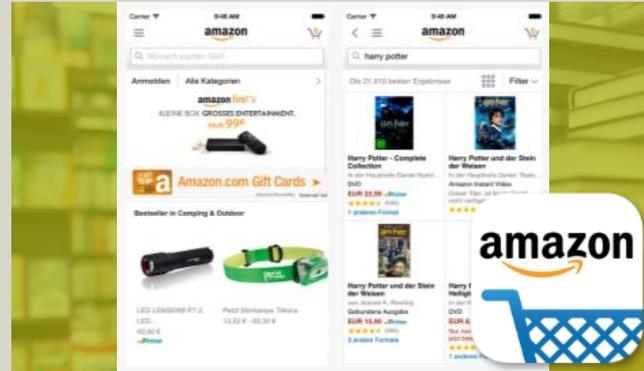


Digitalization
changes
everything

New business models in the internet age are disrupting complete markets

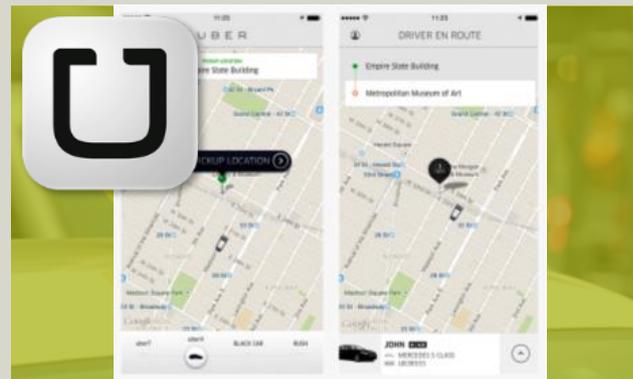
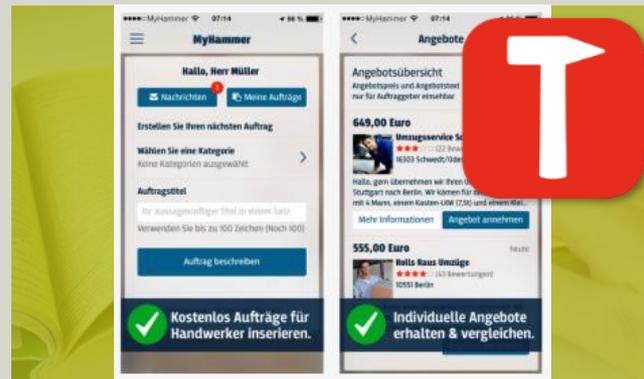


From retail store to e-commerce



From record store to digital stream

From Yellow Pages to marketplace



From taxi to ride sharing

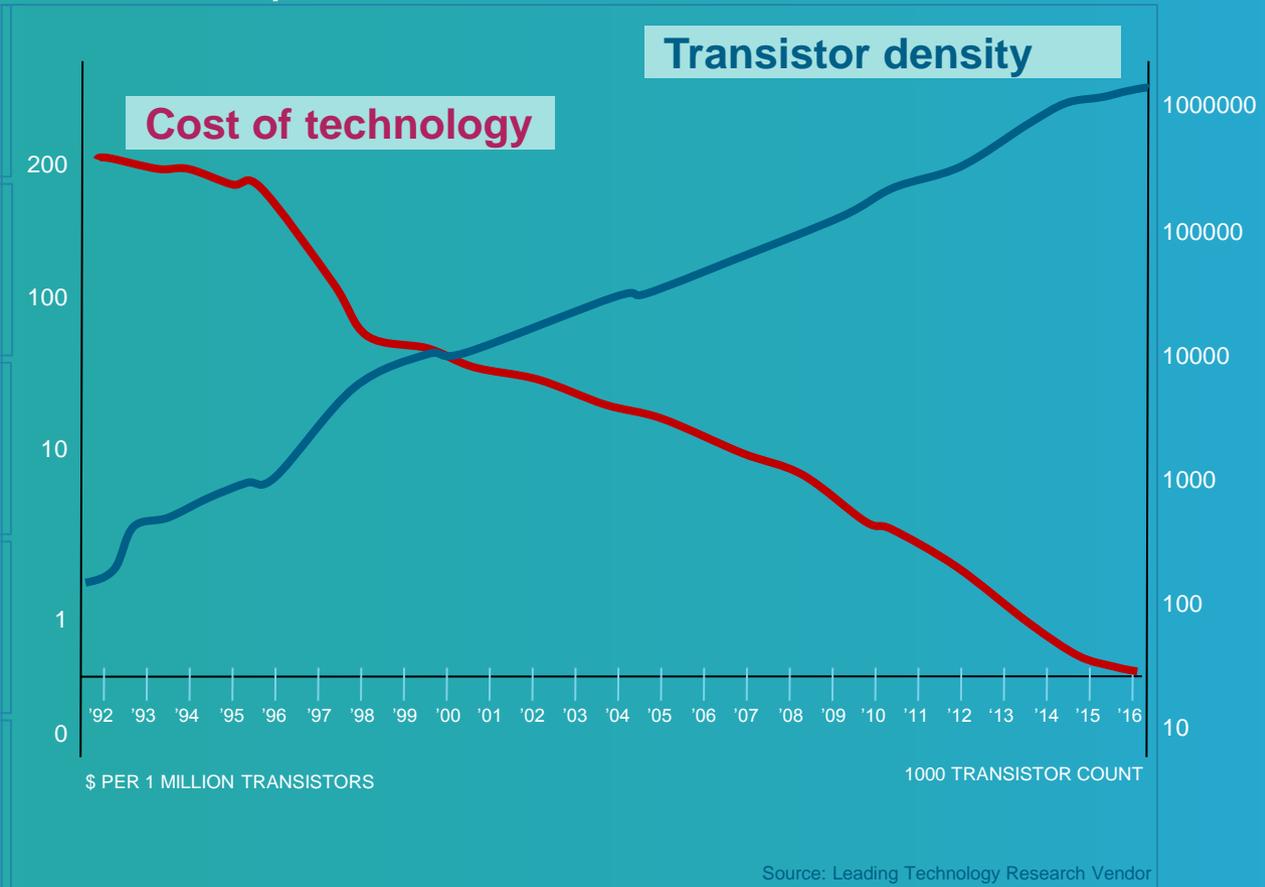
Digitalization Changes Everything, Everywhere

The pace of technological advances is fueling digital transformation

The cost of key technologies is falling

Technology	Year	Cost	Unit
 DRONES	2007	\$100,000	COST PER UNIT
	2013	\$700	
 3D PRINTING	2007	\$40,000	
	2014	\$100	
 INDUSTRIAL ROBOTS	2007	\$550,000	
	2014	\$20,000	
 SENSORS	2007	\$30,000	
	2014	\$80	
 SMART PHONES	2007	\$449	
	2015	\$10	

Implications of Moore's Law



In order to remain competitive manufacturing companies need to achieve enormous improvements in their processes

Reducing the time to market



- Shorter innovation cycles
- More complex products
- Larger data volumes

Product and production integrated

Enhancing flexibility



- Individualized mass production
- Volatile markets
- High productivity

Flexible production

Increasing Quality



- Closed loop quality processes
- Traceability and integrated genealogy

Full process transparency

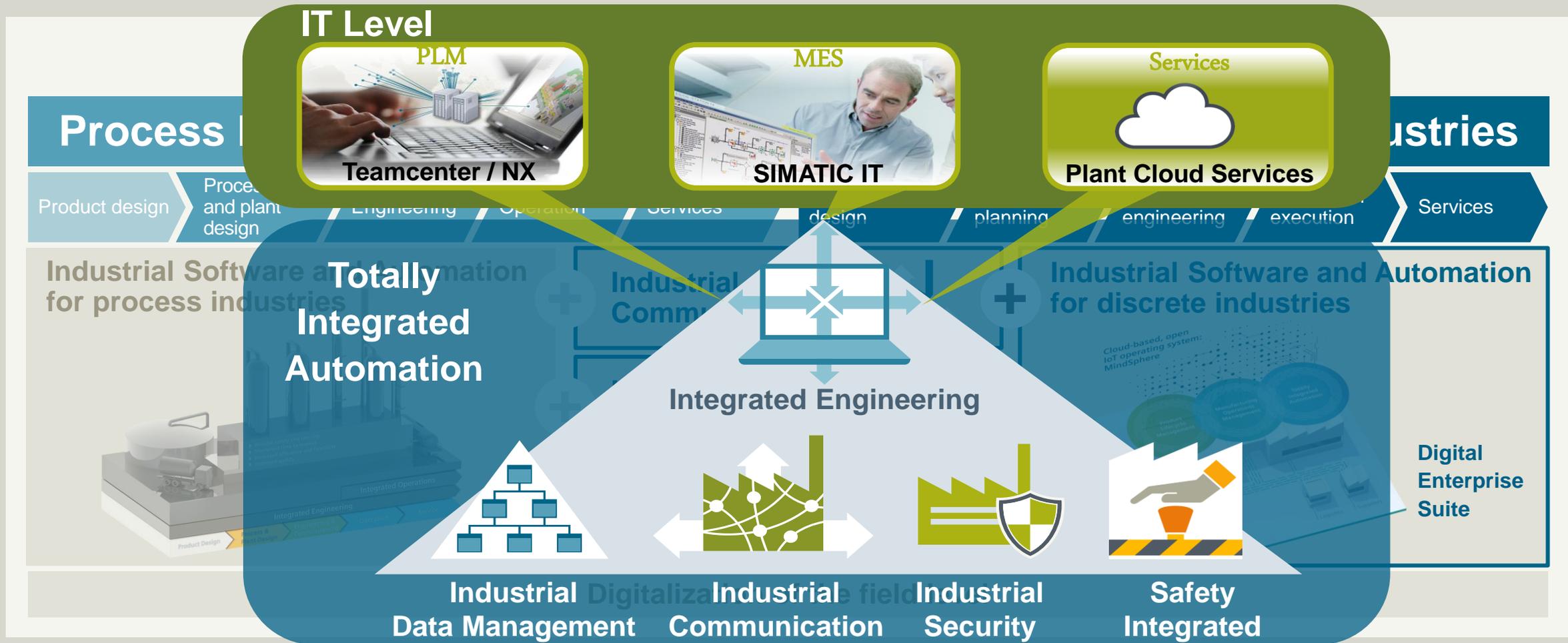
Increasing efficiency



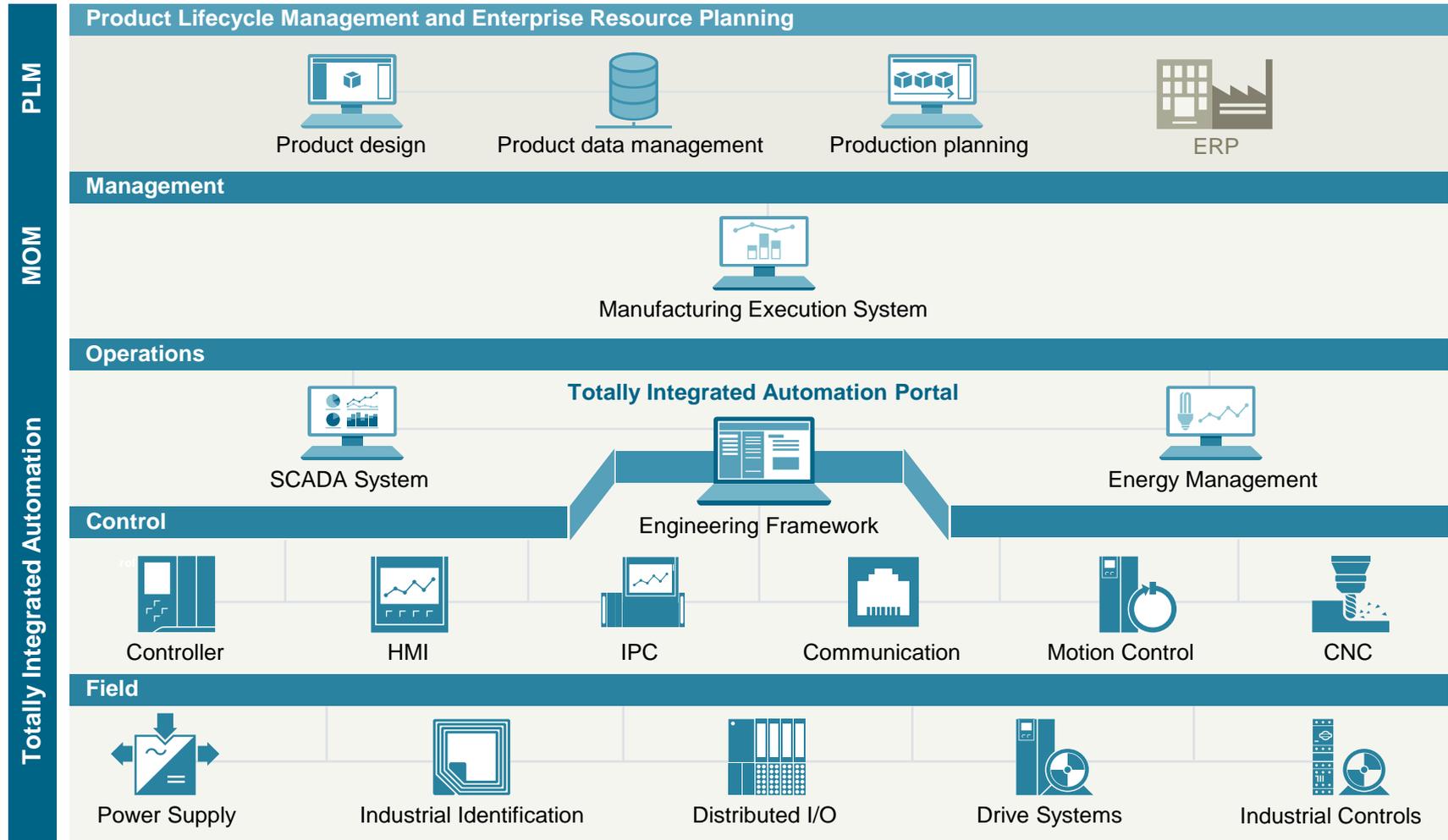
- Energy efficiency and resource efficiency as key competitive factors

Optimized production resources

Digital Enterprise is our portfolio of solutions for the digital transformation



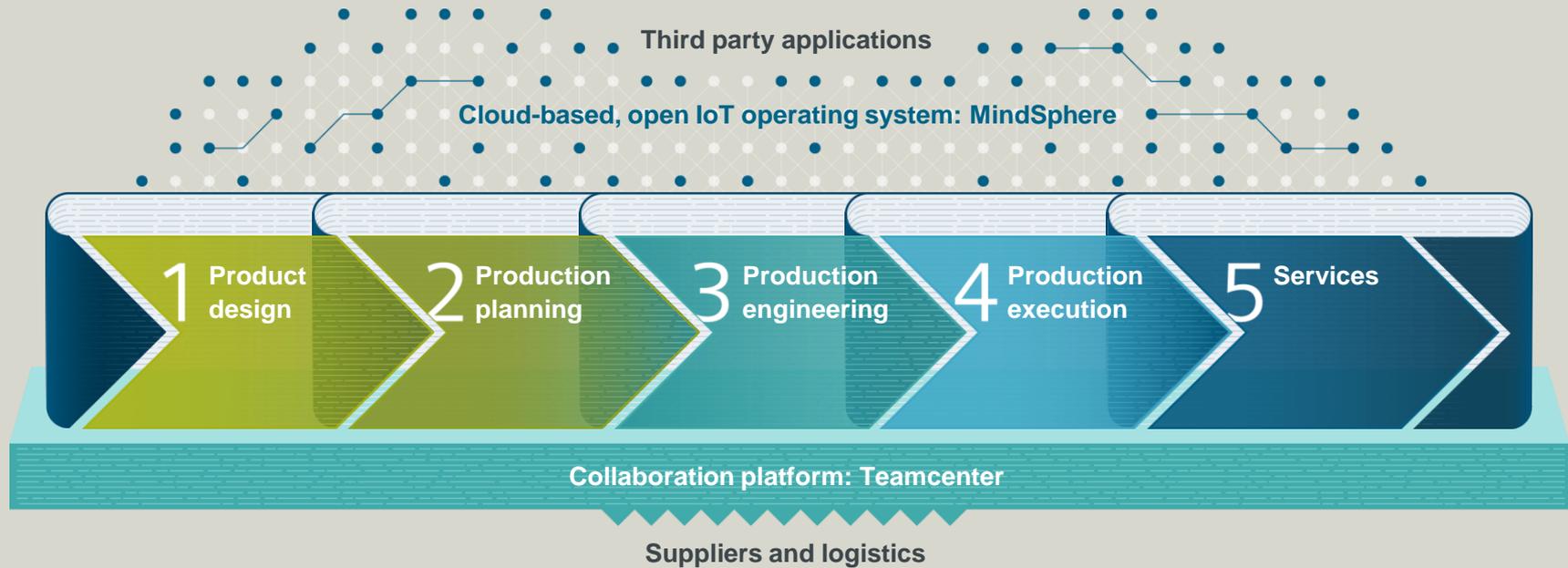
The automation portfolio for the Digital Enterprise with efficient interoperability of all automation components



Added value in all automation tasks

- Integrated Engineering**
- Industrial Data Management**
- Industrial Communication**
- Industrial Security**
- Safety Integrated**

Integrating and digitalizing the entire value chain is key to staying competitive in the future





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Digitalization In Discrete Manufacturing

Digitalization in Process Industries

Services

Holistic approach Specific for end customers

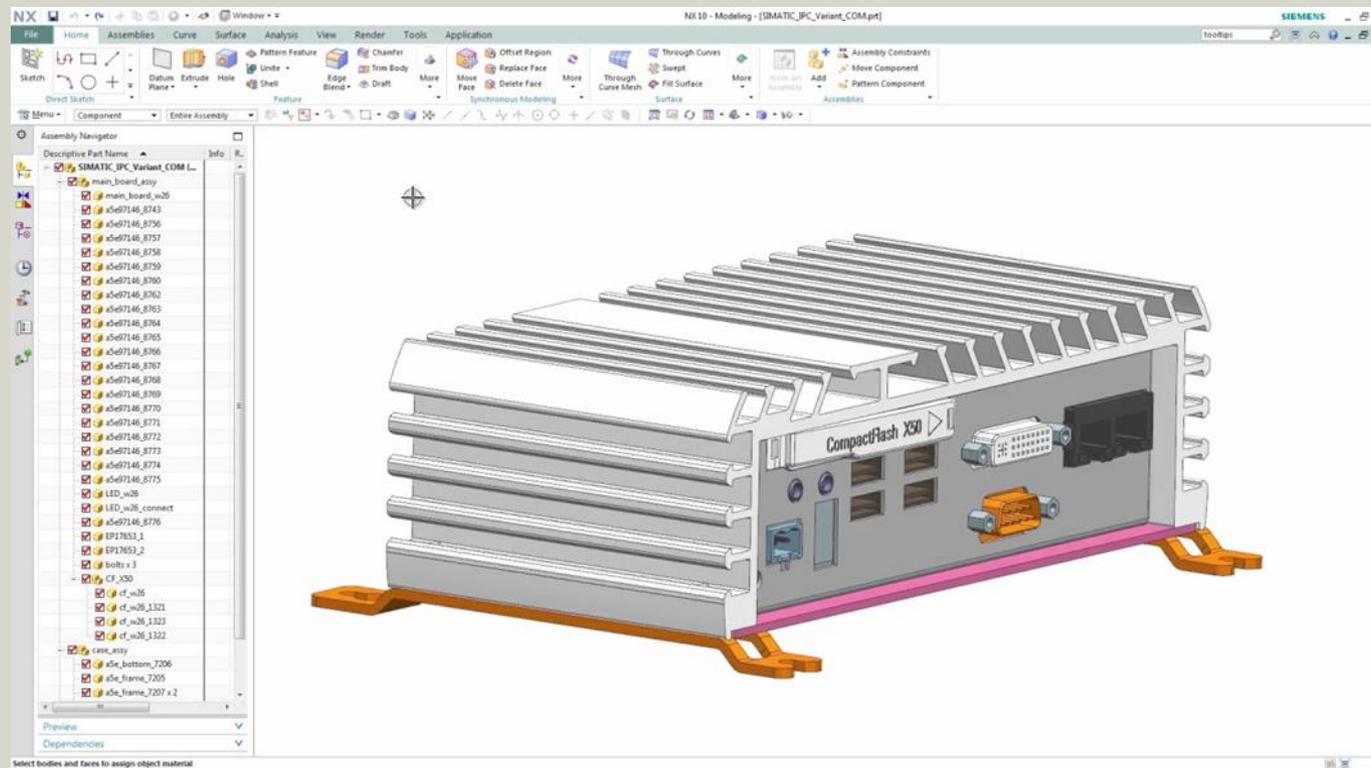
1 Product design

2 Production planning

3 Production engineering

4 Production execution

5 Services



NX - Integrated CAD/CAE/CAM

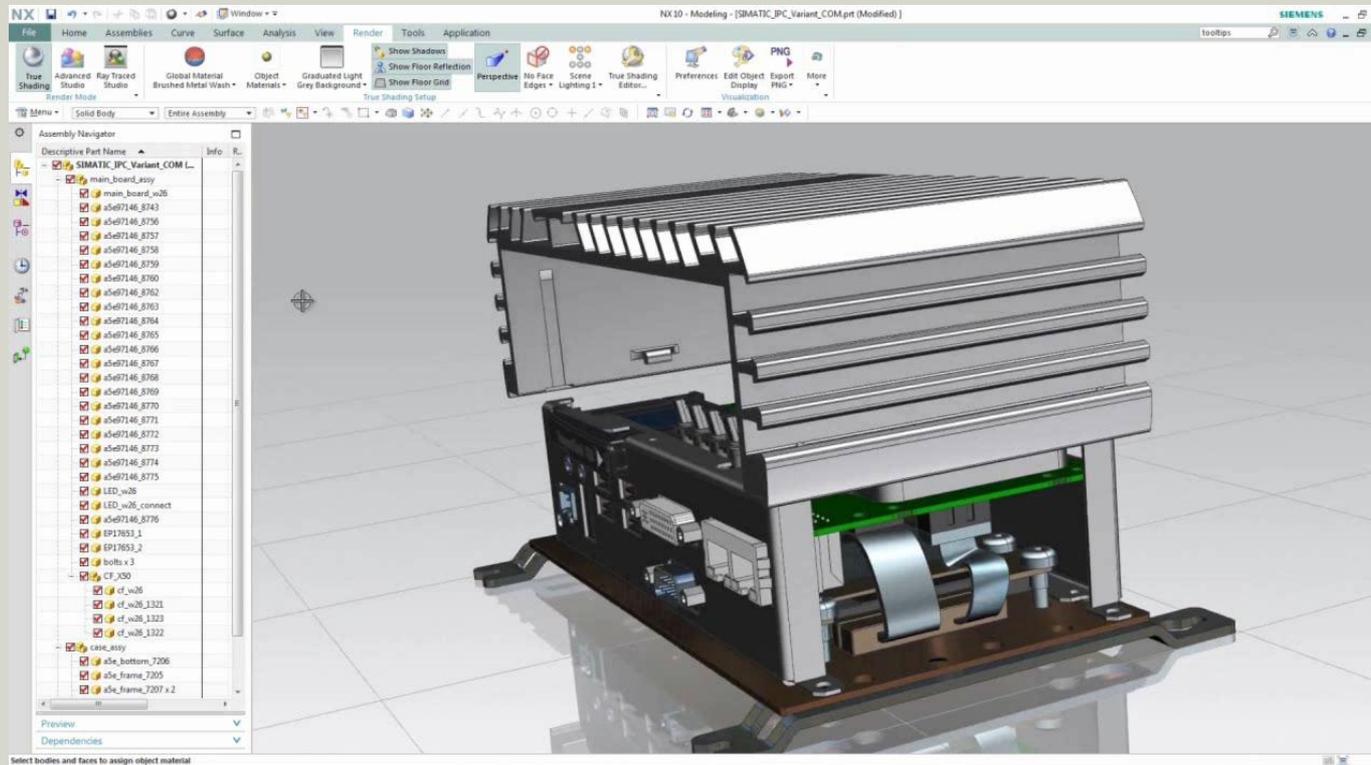
1 Product design

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Realizing innovation with 3D simulation

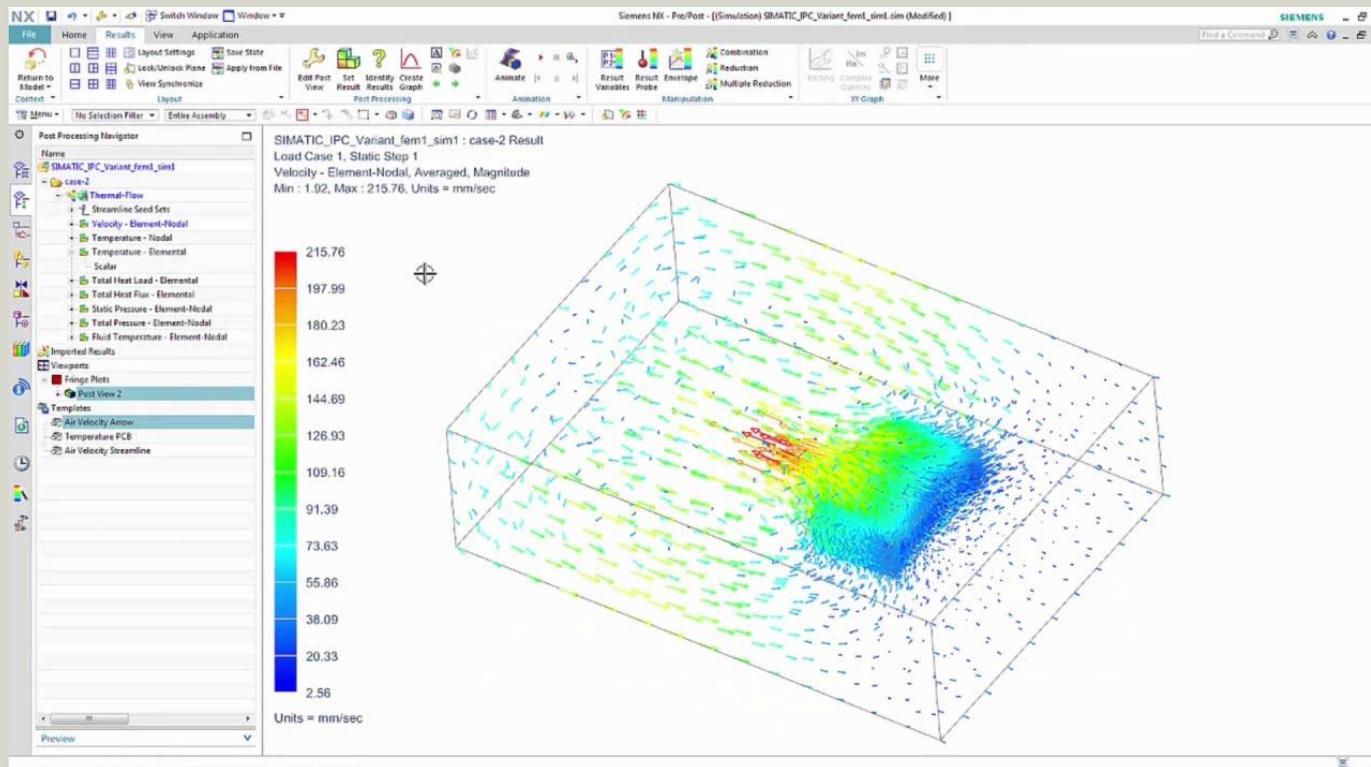
1 Product design

2 Production planning

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Human simulation to simulate, analyze, and optimize assembly processes and ergonomics

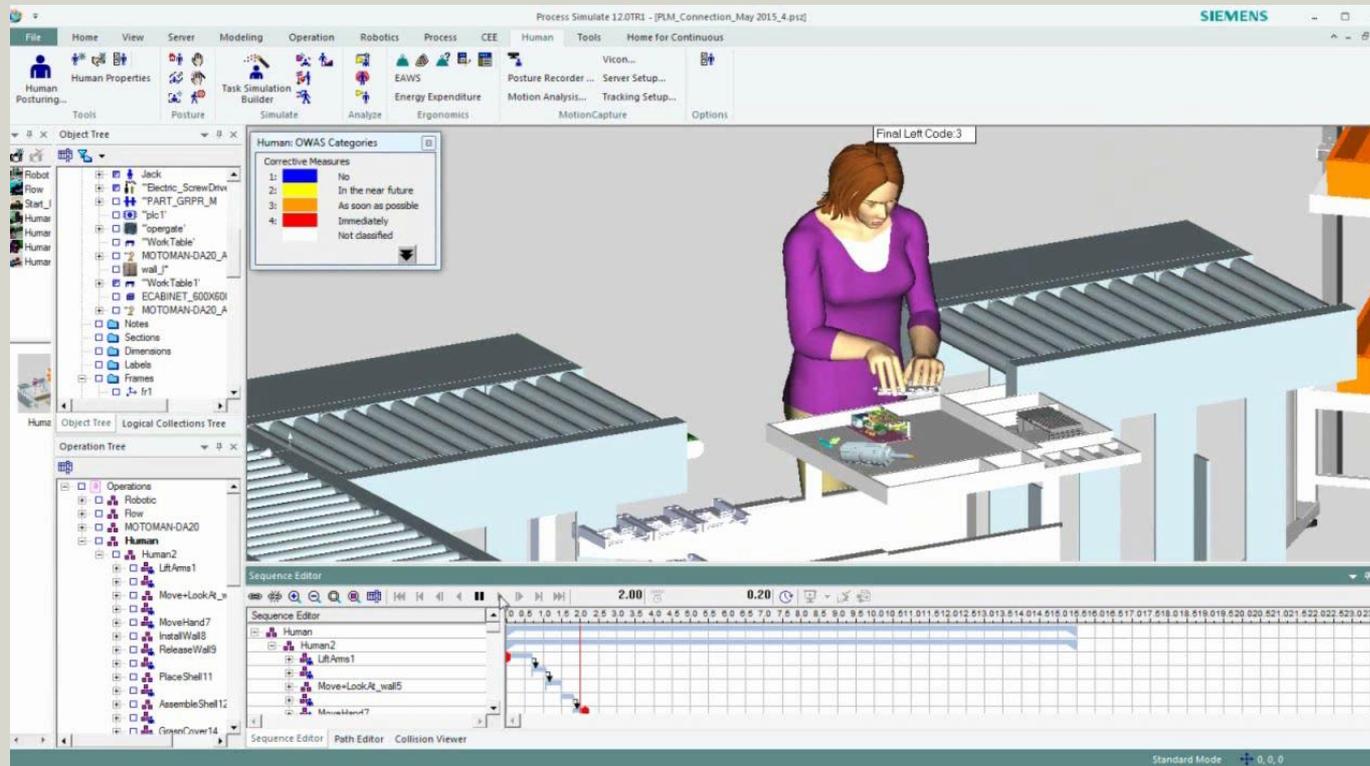
1 Product design

2 Production planning

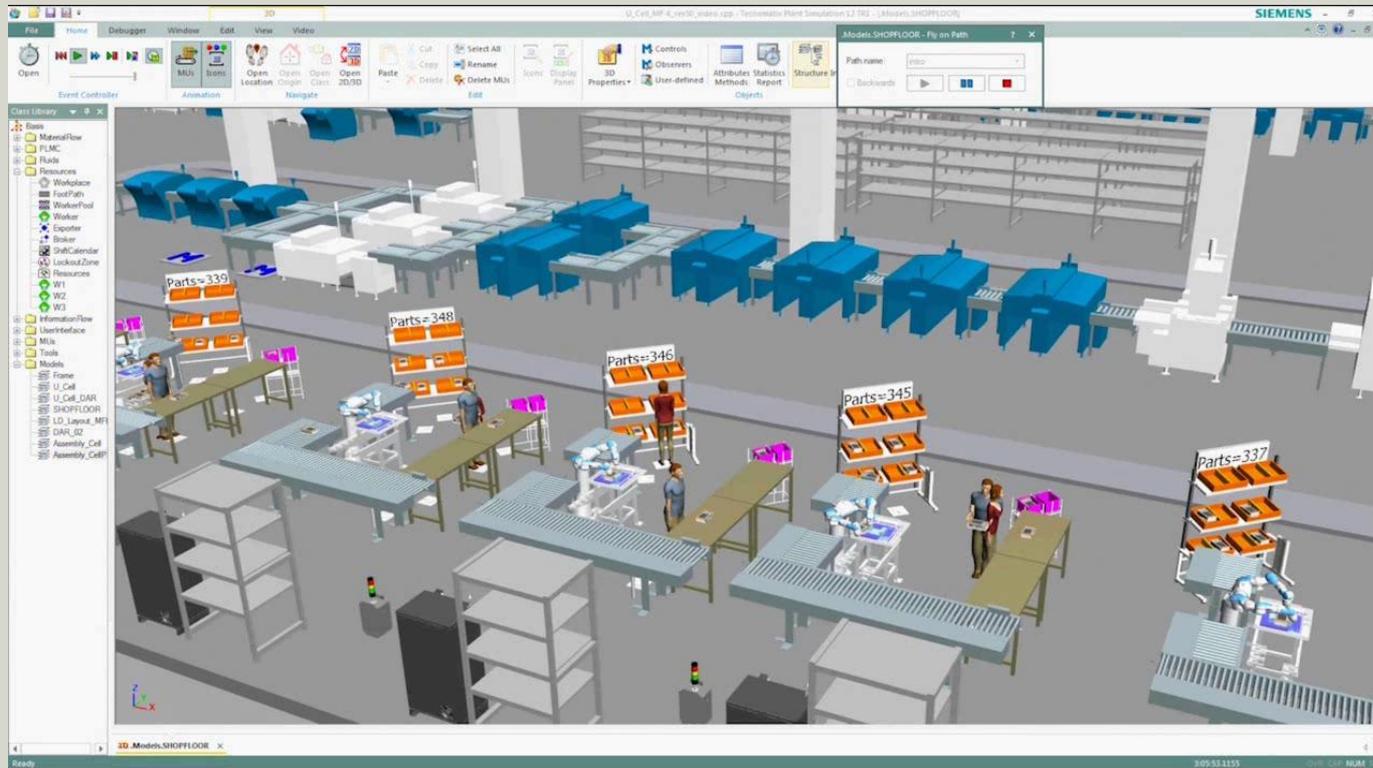
3 Production engineering

4 Production execution

5 Services



Simulate, visualize, analyze, and optimize production systems and logistics processes



Mechatronics Engineering and Virtual Commissioning

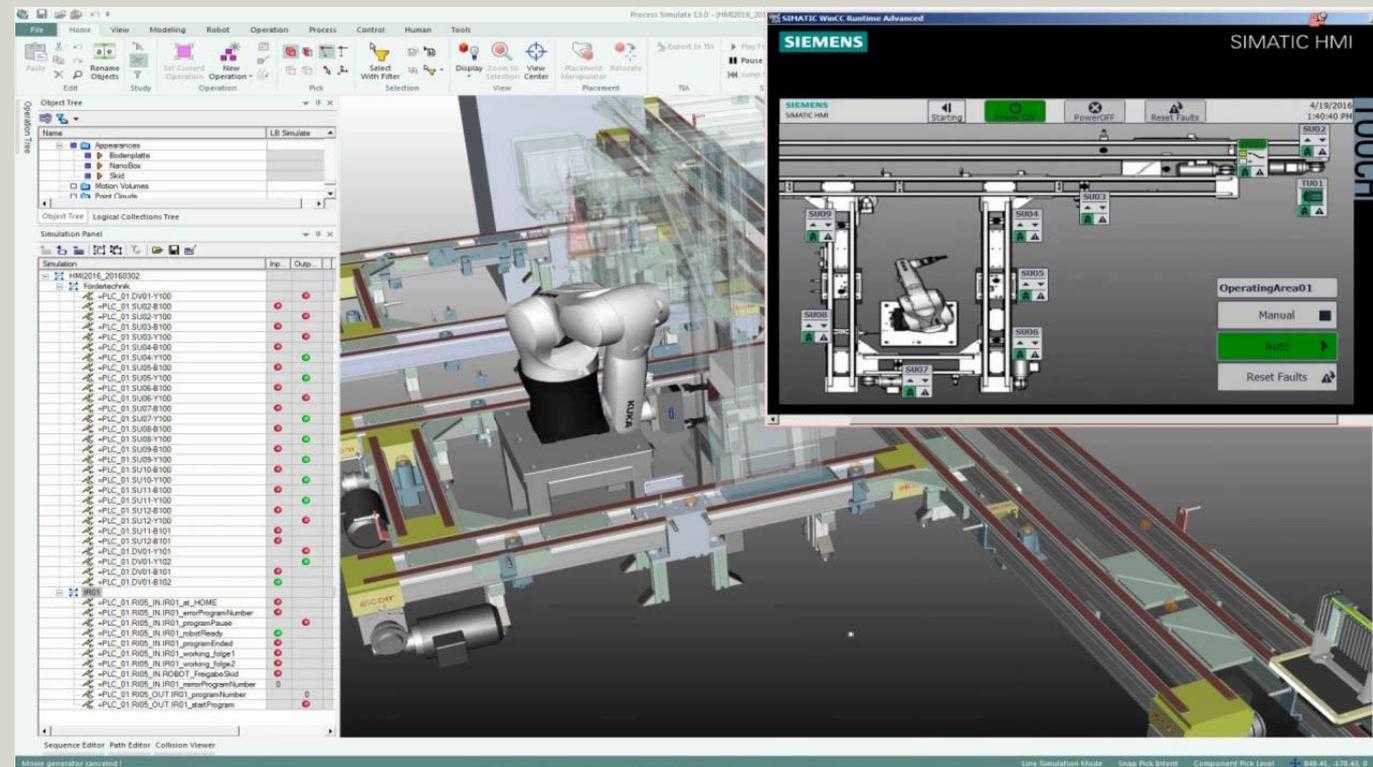
1 Product design

2 Production planning

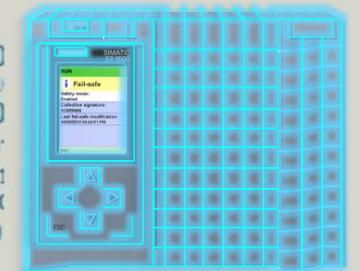
3 Production engineering

4 Production execution

5 Services



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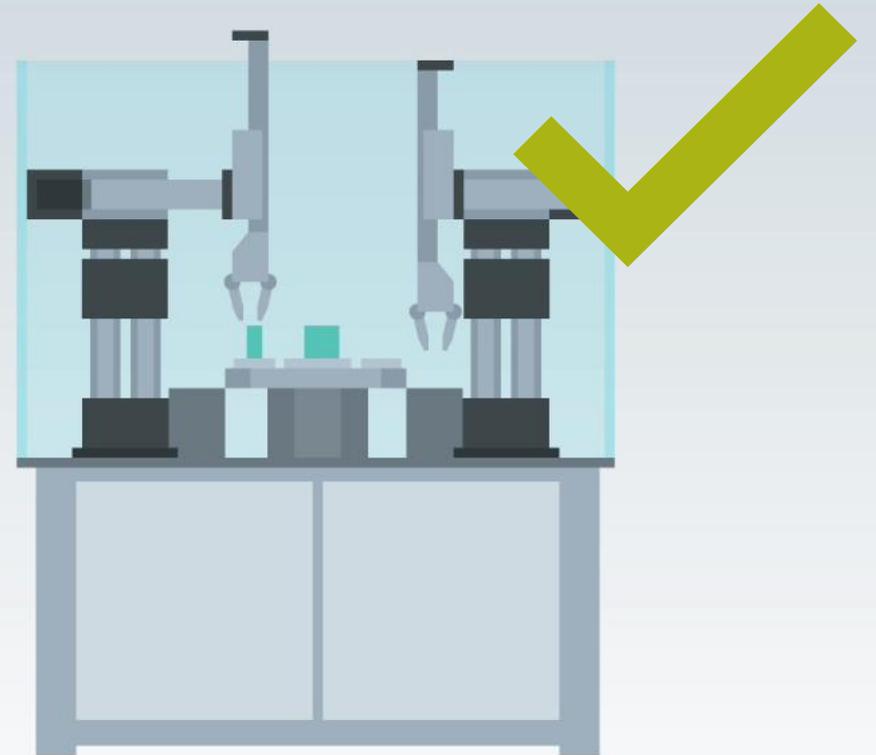


**Digital Twin
of SIMATIC S7-1500**

Digital twin of the machine for simulation, testing and virtual commissioning

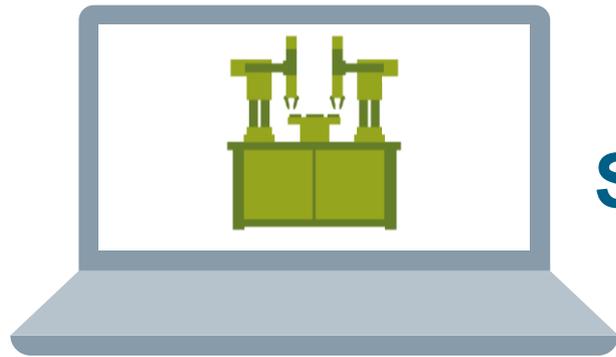


Virtual



Real

Integration of PLM and TIA: Merging mechanical and automation engineering

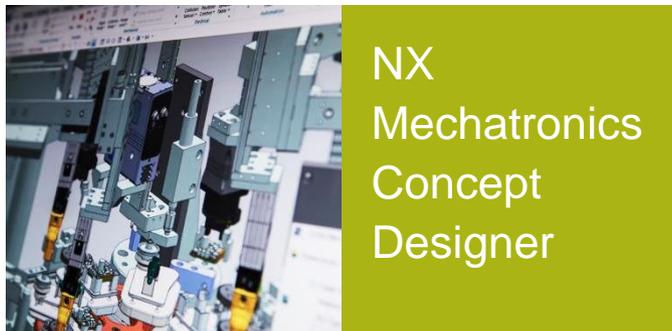


Mechanical model

Software in-the-loop



Automation

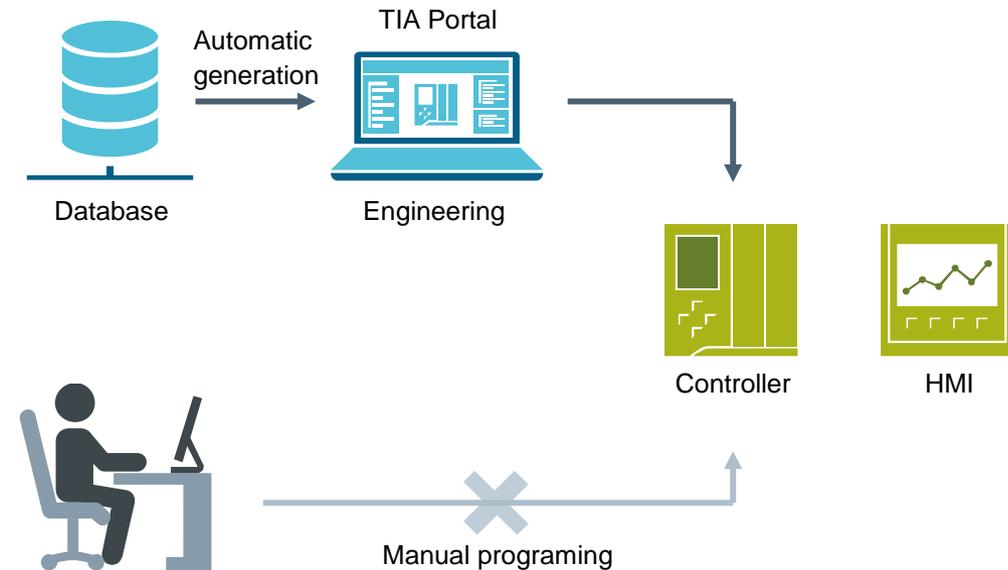


1 Automatic generation of PLC code and HMI screens

User scenario

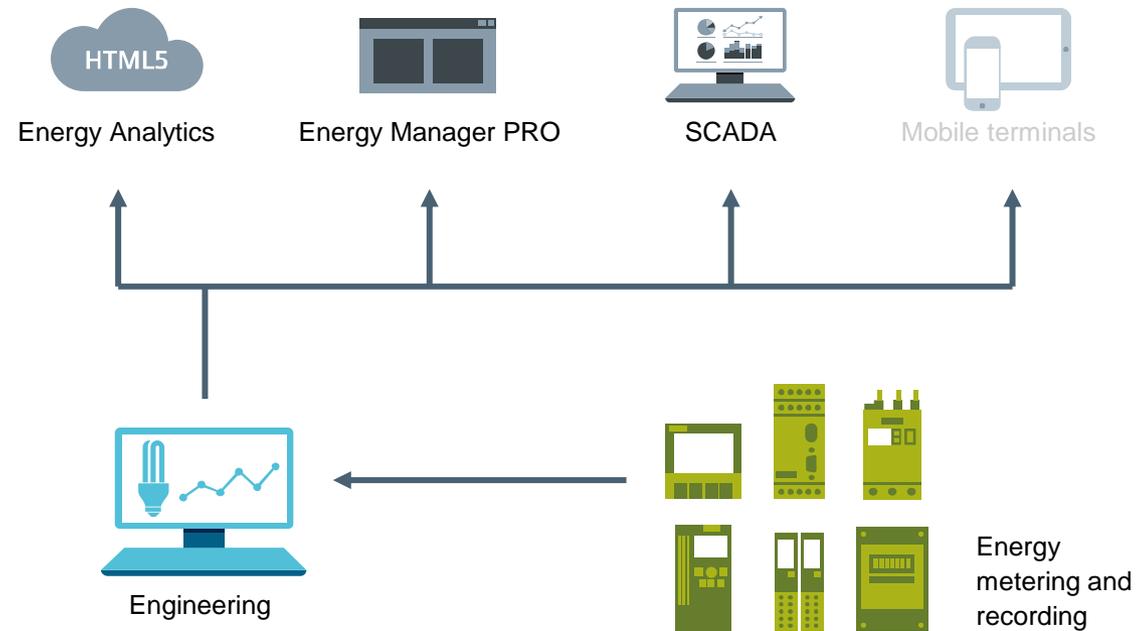
With *TIA Portal Openness*

- Easily generate automation programs for serial machine builder by using information from upstream processes
- Exchange data with upstream engineering processes in TIA Portal



- **More efficiency** by a faster execution of the task
- **Less errors** by automation of constant processes

5 Easy acquiring and visualizing energy consumption data



TIA Portal with *SIMATIC Energy Suite*

- Intelligent linking of energy and production data
- Automatic generation of energy management program
- Seamless connection to the energy management system

With Siemens' integrated technologies, Maserati was able to reduce development time considerably while increasing production output



Reducing the time to market 

30% shorter development time

Close integration of suppliers

Enhancing flexibility 

Ghibli available in **70,000** combinations

Increasing efficiency 

3 times more cars produced than before

Integration of two new assembly lines into existing factory

1 Product design	2 Production planning	3 Production engineering	4 Production execution	5 Services
NX CAD NX CAE LMS CD-adapco Star-CCM+ Teamcenter	Tecnomatix Teamcenter	SIMATIC	SIMATIC SIMATIC IT SINUMERIK SCALANCE SITOP SIRIUS	Uptime and sparepart services



Siemens Amberg plant



Fast!

~1 Million monthly production of SIMATIC products



Flexible!

1200+ Teamcenter managed products shipped to
60,000+ customers worldwide each year
24 hour lead time for new orders



Efficient

75% OEE plus **20% buffer** for overcapacity



Quality!

~11 dpm means near perfect quality – every time



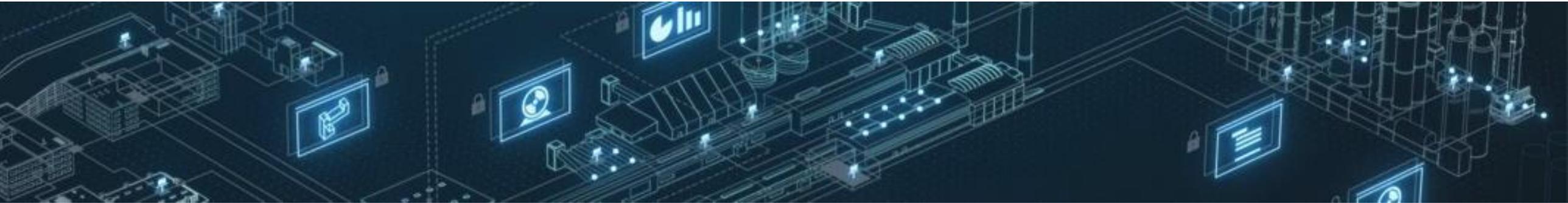
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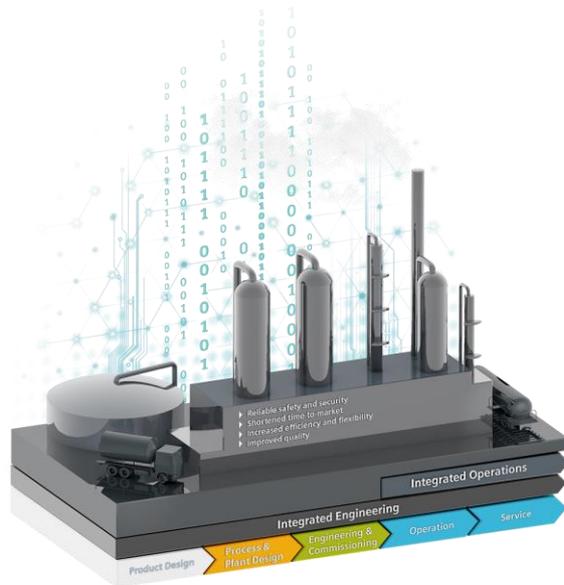
Services

Driving the Digital Enterprise in Process Industries – From Integrated Engineering to Integrated Operations



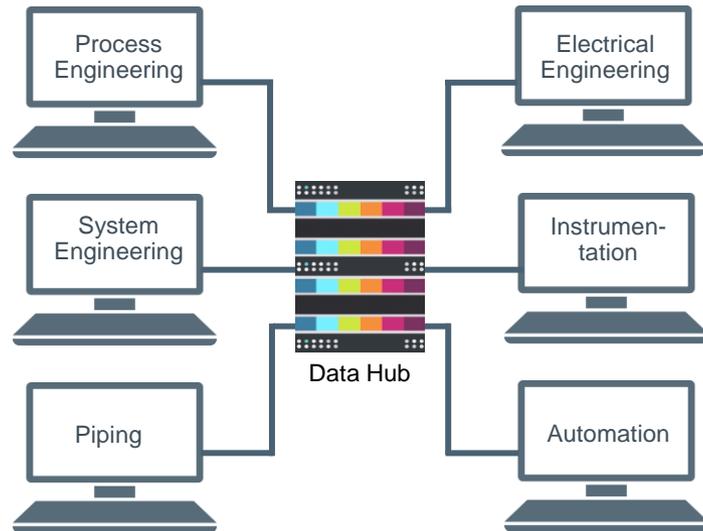
From Integrated Engineering to Integrated Operations

- Lifecycle plant management with a holistic tool landscape
- Common data model for a shorter time-to-market
- Increased efficiency through simulation
- Optimized operations based on high plant and process transparency with a digital twin

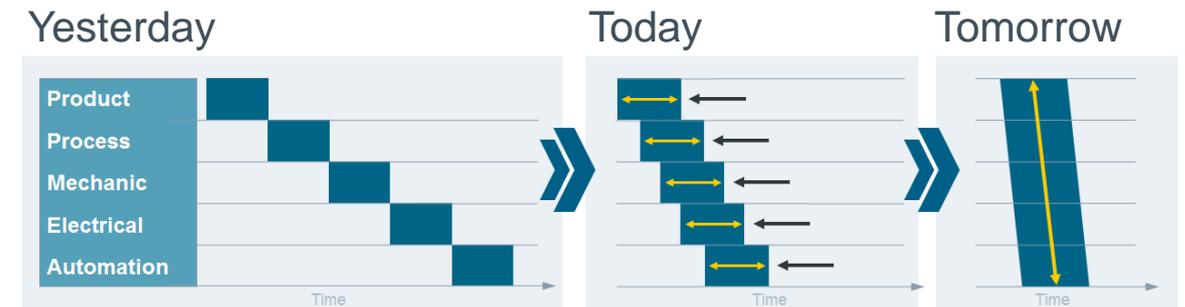


Integrated Engineering for process plants: Common data model ensures consistency for all workflows along the lifecycle

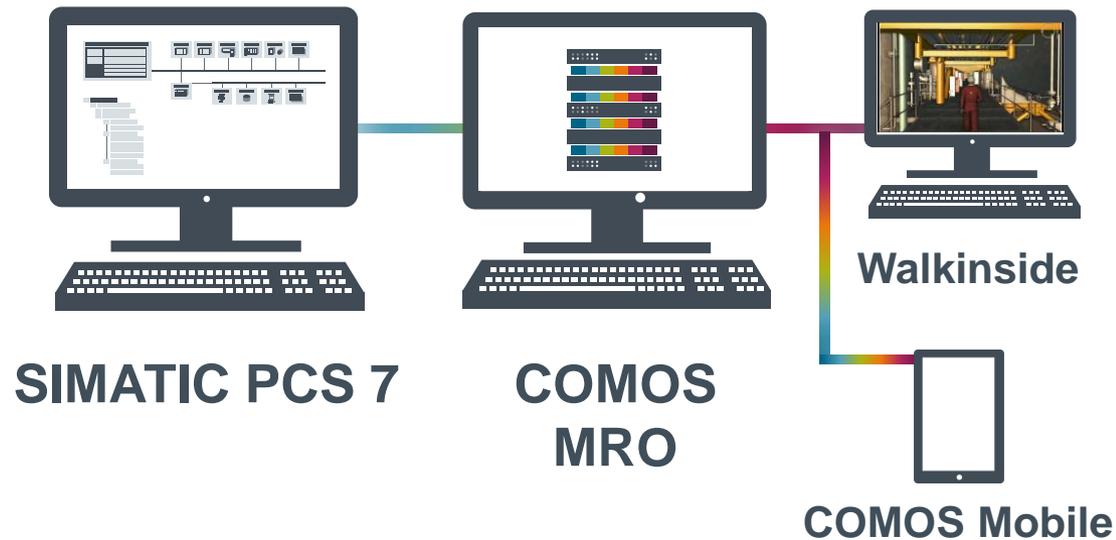
One data hub that completely integrates all disciplines into a globally consistent database ...



... and workflows can be executed in parallel, which saves valuable time and thus reduces costs



Integrated Operations: Optimized workflow for maintenance management



Your benefits in Maintenance

- ✓ Time saving by direct and easy communication between operator and service personnel
- ✓ Asset location and necessary documentation available via COMOS and COMOS Walkinside
- ✓ All information also available on site
- ✓ Direct feedback about maintenance execution
- ✓ Plant documentation immediately updated



Management Dashboard – XHQ runs on iOS, Android

The dashboard is divided into several key sections:

- Availability and Utilization:** A pie chart and a bar chart showing asset utilization percentages from January to May.
- Unplanned Downtime By Reason Code:** A stacked bar chart showing downtime reasons (A1 - Sensor Issues, B1 - Rework) from January to June.
- Equipment Reliability Bad Actors by Area:** A table listing equipment units and their reliability metrics.
- Energy Portfolio:** A central section with KPIs: Fleet Generation (23561 kW), CO2 Avoided (488901 t), Energy Yield (22 MW), Capacity Factor (56%), Forced Outages (5), and Open Alerts (26). It includes a radar chart for MTD Plan Fulfillment and a hexagon chart for HSE Incidents.
- Challenges to Plan:** A table listing constraints like 'Boler Tube leak' and 'Industrial action' with their exposure levels.
- Unplanned Outages:** A table listing damage and maintenance events with their locations and start dates.
- Market:** A table showing available MW and price changes for different units.
- Utility Consumption By Unit:** A table showing fuel, steam, and water consumption for units like CDU1, CDU2, ARU, FCC, and HOU.
- Energy Costs By Unit:** A table showing planned vs. actual costs and delta for various units.
- Energy Consumption By Unit:** A table showing feed and preheat consumption for units like CDU1, CDU2, ARU, and FCC.

Twin plants from one plan: Efficiency through cloning – BASF, China and Brazil



Simultaneous engineering of two plants for superabsorbent polymers in China and Brazil (cloning)

- Immediate learning effects support optimization of the system design and engineering processes
- The synergy effects exceeded all expectations
- Additional benefits that extend beyond the engineering and design phase



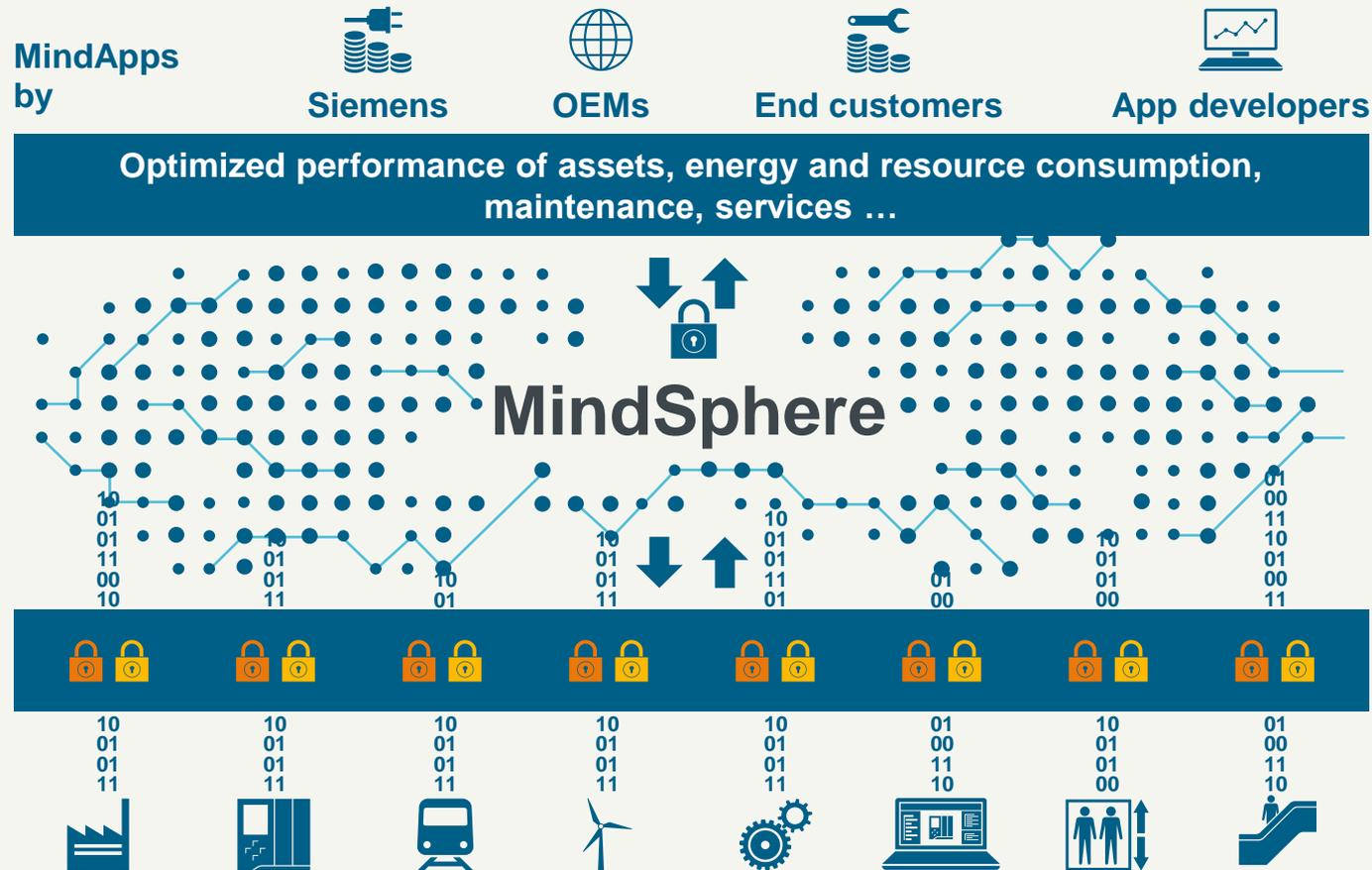
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MindSphere – The cloud-based, open Internet of Things operating system



MindApps

- Asset transparency and analytical insights, e.g. predictive maintenance
- Subscription based pricing model
- Fleet management

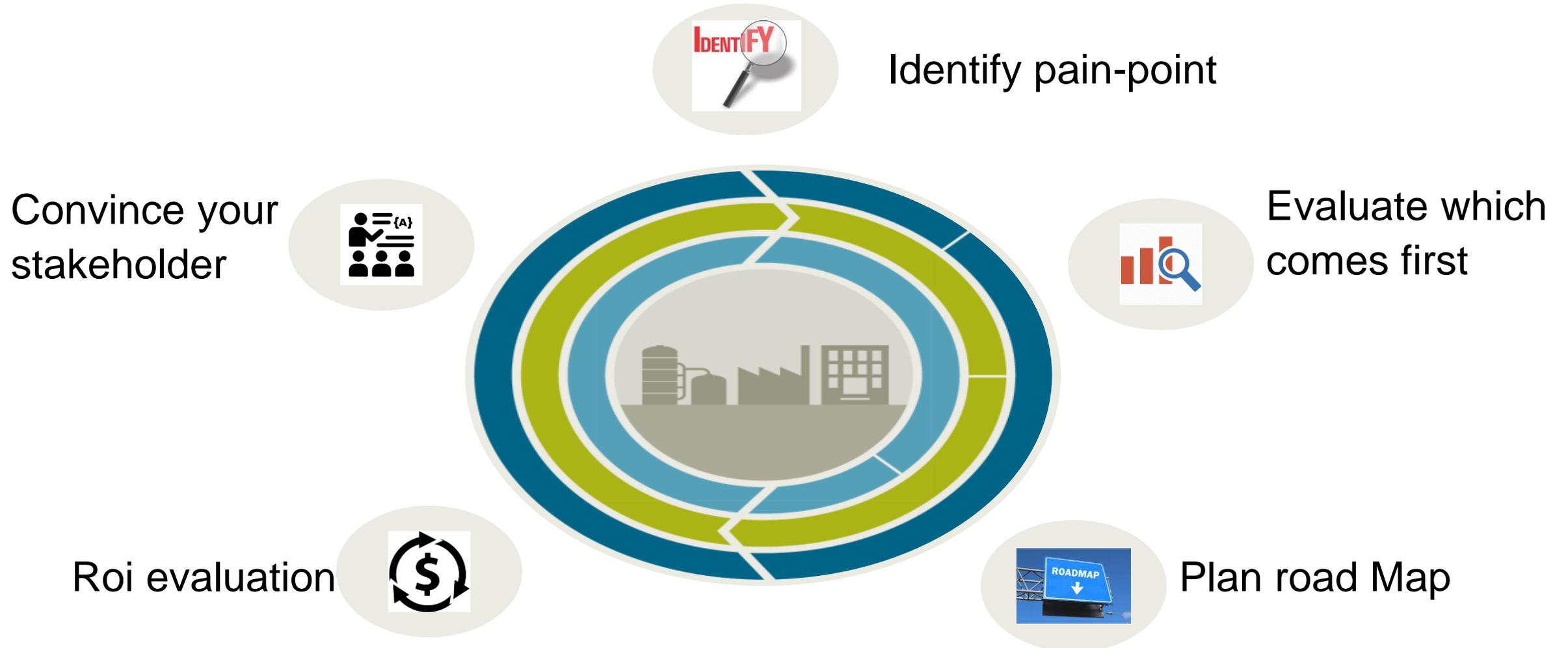
MindSphere

- Open interface for development of customer specific apps (MindApps)
- Various cloud infrastructures: Public, private or on-premise

MindConnect

- Open standards (e.g. OPC UA) for connectivity (also to 3rd party products)
- Plug and play connection of Siemens products

Summary: Steps for Implementing successful Digitalization

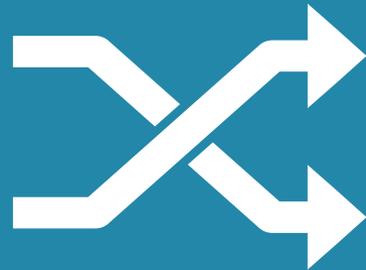


Focus on

Speed



Flexibility



Quality



Efficiency



Security



Thanks You



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Assistant Vice President

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